

Supporting Information

Metal-free aqueous flow battery with novel ultrafiltered lignin as electrolyte

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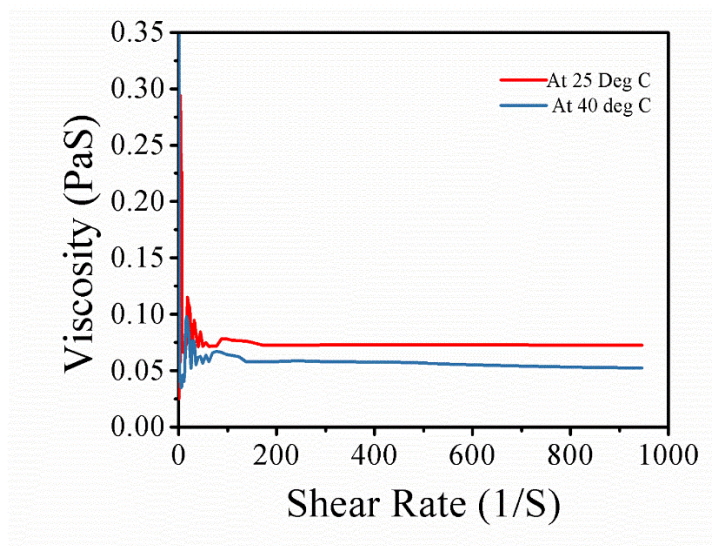
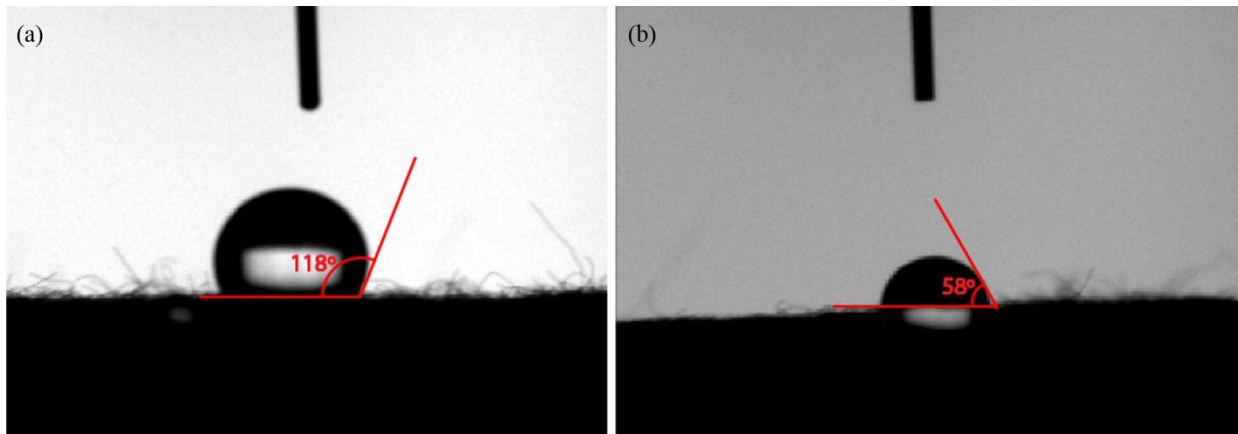
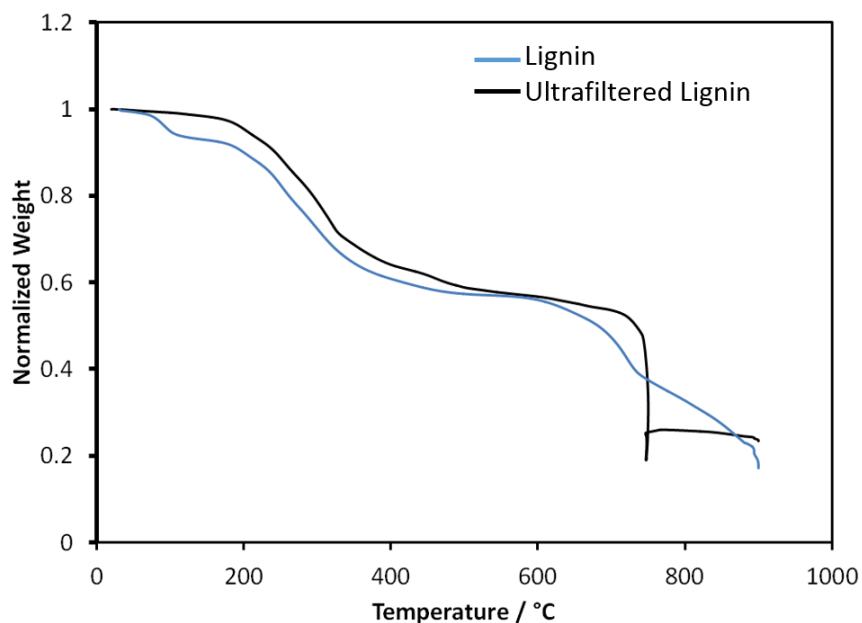


Figure S1: Dynamic viscosity at different shear rate at 25 and 40°C



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 16 **Figure S2:** Contact angle of carbon felt (a) before plasma treatment (b) after plasma treatment
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 19 **Figure S3:** TGA of lignin
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21 **Cost Estimation:**

22 An approximate cost estimation was performed for the Lignin/Bromine Flow Battery following
 23 the method described by Liu et al. [2] Compare to the current state of the art Vanadium Redox
 24 Flow Battery (VRFB), Lignin/Bromine flow battery can reduce the cost drastically by reducing
 25 the cost of the active electrolyte material. Based on the bulk price provided in Alibaba.com, the

26 costs of the sodium lignosulfonate and bromine are ~\$0.26/kg and \$3/kg, respectively. This leads
27 to an average material cost of \$1.63/kg, whereas the costs of two most widely used vanadium
28 electrolytes, Vanadyl Sulfate and Vanadium Pentoxide, are around \$30/kg and \$24/kg,
29 respectively. In a 4 MWh and 1 MW VRFB, the vanadium electrolytes contribute to ~43%
30 (~\$192) of its total cost of ~\$447/kWh. Therefore, this idea of using lignin as an electrolyte can
31 cut down the electrolyte cost by at least \$22 and thus lower the cost down to \$200/kWh.
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